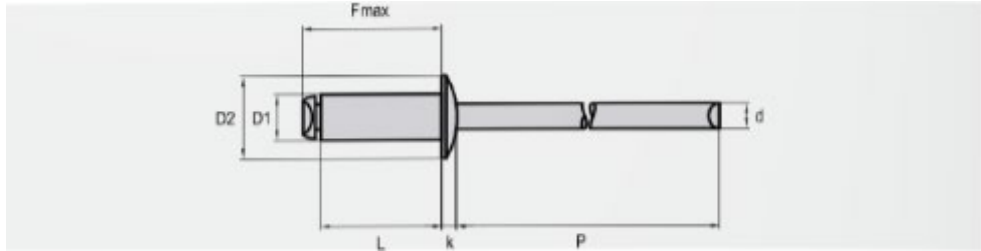
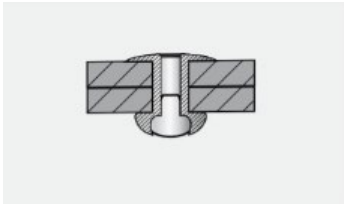


## RIVET CHART



SIZE NUMBER	BODY LENGTH REF.		GRIP RANGE				
	in	mm	in		mm		
			min	max	min	max	
<b>1/8" (3.2 mm)</b> D1 = 1/8" (3.2 mm) D2 = 0.250" (6.35 mm) k = 0.040" (1.0 mm) d = 0.076" (1.9 mm) P = ≥ 1.063" (27.00 mm) Drill Bit = 0.13" (3.3 mm)	4-1	0.212	5.385	0.032	0.062	0.813	1.575
	4-2	0.275	6.985	0.063	0.125	1.600	3.175
	4-3	0.337	8.560	0.126	0.187	3.200	4.750
	4-4	0.400	10.160	0.188	0.250	4.775	6.350
	4-5	0.462	11.735	0.251	0.312	6.375	7.925
	4-6	0.525	13.335	0.313	0.375	7.950	9.525
	4-8	0.650	16.510	0.376	0.500	9.550	12.700
	4-10	0.775	19.685	0.501	0.625	12.725	15.875
<b>5/32" (4.0 mm)</b> D1 = 5/32" (4.0 mm) D2 = 0.315" (8.0 mm) k = 0.050" (1.27 mm) d = 0.095" (2.4 mm) P = ≥ 1.063" (27.00 mm) Drill Bit = 0.161" (4.1 mm)	5-2	0.300	7.620	0.063	0.125	1.600	3.175
	5-3	0.362	9.195	0.126	0.187	3.200	4.750
	5-4	0.425	10.795	0.188	0.250	4.775	6.350
	5-6	0.550	13.970	0.251	0.375	6.375	9.525
	5-8	0.675	17.145	0.376	0.500	9.550	12.700
<b>3/16" (4.8 mm)</b> D1 = 3/16" (4.8 mm) D2 = 0.375" (9.5 mm) k = 0.060" (1.52 mm) d = 0.114" (2.9 mm) P = ≥ 1.063" (27.00 mm) Drill Bit = 0.193" (4.9 mm)	6-2	0.325	8.255	0.063	0.125	1.600	3.175
	6-3	0.387	9.830	0.126	0.187	3.200	4.750
	6-4	0.450	11.430	0.188	0.250	4.775	6.350
	6-6	0.575	14.605	0.251	0.375	6.375	9.525
	6-8	0.700	17.780	0.376	0.500	9.550	12.700
	6-10	0.825	20.955	0.501	0.625	12.725	15.875
	6-12	0.950	24.130	0.626	0.750	15.900	19.050
	6-14	1.075	27.305	0.751	0.875	19.075	22.225
6-16	1.200	30.480	0.876	1.000	22.250	25.400	
<b>1/4" (6.4 mm)</b> D1 = 1/4" (6.4 mm) D2 = 0.500" (12.7 mm) k = 0.080" (2.0 mm) d = 0.151" (3.84 mm) P = ≥ 1.26" (32.0 mm) Drill Bit = 0.193" (4.9 mm)	8-4	0.500	12.700	0.126	0.250	3.200	6.350
	8-6	0.625	15.875	0.251	0.375	6.375	9.525
	8-8	0.750	19.050	0.376	0.500	9.550	12.700
	8-10	0.875	22.225	0.501	0.625	12.725	15.875
	8-12	1.000	25.400	0.626	0.750	15.900	19.050
	8-14	1.125	28.575	0.751	0.875	19.075	22.225
	8-16	1.250	31.750	0.876	1.000	22.250	25.400